



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D139-799-212
Job Sheet 183238



Part No: D139-799-212

Job Qty: 1 ea

Part Name: Quick Release Maintenance Step, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 10/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI9761 REV A, IIN-D139-799 REV O IPP REV:A 15.09.23 NEW ISSUE DD VERF:JLM IPP REV:B as per NCR16-5959 DD VERIFIED BY:JLM IPP REV:C 16.10.26 as per DSI9761 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	10/15/18	10/15/18	0.00	0.00	Start Up Stores/Pkg-1	
110	Packaging	1 pcs	10/15/18	10/15/18	0.00	0.00	Packaging1-1	
120	QC	1 pcs	10/15/18	10/15/18	0.00	0.00	QC4	
125	DC	1 pcs	10/15/18	10/15/18	0.00	0.00	DC	
130	Packaging	1 pcs	10/15/18	10/15/18	0.00	0.00	Packaging3-1	
140	QC21-FG	1 Ea	10/15/18	10/15/18	0.00	0.00	QC21	

Part Op 125 - Photocopy bluefile & type labels per PPP D139-799-212
Descriptions: 130 - Identify and pack for shipping as per PPP D139-799-212

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6H12A	Bolt	2 Ea (2 ea)	90-Start up Operation	5098025
AN6H13A	Bolt	1 Ea (1 ea)	90-Start up Operation	5048379
D5238-042	Maintenance Step Assembly	1 Ea (1 ea)	90-Start up Operation	503520
D5238-043	Lower Bracket, Aft	1 Ea (1 ea)	90-Start up Operation	5121318
D5238-045	Lower Bracket, Fwd	1 Ea (1 ea)	90-Start up Operation	5126695
D5245-1	Mounting Bolt	1 Ea (1 ea)	90-Start up Operation	5102540
D5245-7	Mounting Bolt	1 Ea (1 ea)	90-Start up Operation	5102641
NAS1149D0663J	Washer	5 Ea (5 ea)	90-Start up Operation	5043782

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6H12A	2	107	0
	AN6H13A	1	33	0
	D5238-042	1	0	0
	D5238-043	1	0	0
	D5238-045	1	0	0
	D5245-1	1	8	0
	D5245-7	1	10	0
	NAS1149D0663J	5	1,318	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S126296



Part: D139-799-212

Job No: 183238

Serial No/Batch: S126296

Revision: A/O

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 15/10/28, TC STC LoA C.

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NOA J S 5018

NOA J S 5018

Specifications could not be found.

Plex 9/14/18 6:59 AM Dart.lajeunesse.marie

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IIN-D139-799

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5.0 PARTS LIST

Qty -011	Qty -012	Qty -017	Qty -019	Qty -112	Qty -211	Qty -212	Qty -213	Part Number	Description
X								D139-799-011	MAINTENANCE STEP KIT, LH
	X							D139-799-012	MAINTENANCE STEP KIT, RH
		X						D139-799-017	CARGO FLOOR PROTECTOR KIT
			X					D139-799-019	CABIN FLOOR PROTECTOR KIT
				X				D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
					X			D139-799-211	QUICK RELEASE MAINTENANCE STEP KIT, LH
						X		D139-799-212	QUICK RELEASE MAINTENANCE STEP KIT, RH
							X	D139-799-213	QUICK RELEASE MAINTENANCE STEP PROVISIONS KIT
		4						D3580-1	JOGGLE BRACKET
		2	8					D3628-1	CUPPED WASHER
1								D4092-041	MAINTENANCE STEP ASSEMBLY
	1							D4092-042	MAINTENANCE STEP ASSEMBLY
			1					D4130-1	FWD CABIN FLOOR PROTECTOR
			1					D4130-3	AFT CABIN FLOOR PROTECTOR
		1						D4130-5	FWD CARGO FLOOR PROTECTOR
		1						D4130-7	CENTER CARGO FLOOR PROTECTOR
		1						D4130-9	AFT CARGO FLOOR PROTECTOR
		1						D4153-1	JOGGLE BRACKET
		1						D4153-3	JOGGLE BRACKET
			4					D4153-5	CLAMP PLATE
		2						D4166-1	PLACARD, MAX LOAD
				1				D4526-042	MAINTENANCE STEP ASSEMBLY, RH
					1			D5238-041	MAINTENANCE STEP ASSEMBLY
						1		D5238-042	MAINTENANCE STEP ASSEMBLY
					1	1	1	D5238-043	LOWER BRACKET, AFT
					1	1	1	D5238-045	LOWER BRACKET, FWD
					1	1	1	D5245-1	MOUNTING BOLT
					1	1	1	D5245-7	MOUNTING BOLT
2	2			2	2	2	2	AN6H12A	BOLT
2	2			2	1	1	1	AN6H13A	BOLT
6	6			6	5	5	5	NAS1149D0663J	WASHER (or AN960JD616)

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Revision: 0

Date: 18.01.09

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5.0 PARTS LIST

Qty -011	Qty -012	Qty -017	Qty -019	Qty -112	Qty -211	Qty -212	Qty -213	Part Number	Description
X								D139-799-011	MAINTENANCE STEP KIT, LH
	X							D139-799-012	MAINTENANCE STEP KIT, RH
		X						D139-799-017	CARGO FLOOR PROTECTOR KIT
			X					D139-799-019	CABIN FLOOR PROTECTOR KIT
				X				D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
					X			D139-799-211	QUICK RELEASE MAINTENANCE STEP KIT, LH
						X		D139-799-212	QUICK RELEASE MAINTENANCE STEP KIT, RH
							X	D139-799-213	QUICK RELEASE MAINTENANCE STEP PROVISIONS KIT
		4						D3580-1	JOGGLE BRACKET
		2	8					D3628-1	CUPPED WASHER
1								D4092-041	MAINTENANCE STEP ASSEMBLY
	1							D4092-042	MAINTENANCE STEP ASSEMBLY
			1					D4130-1	FWD CABIN FLOOR PROTECTOR
			1					D4130-3	AFT CABIN FLOOR PROTECTOR
		1						D4130-5	FWD CARGO FLOOR PROTECTOR
		1						D4130-7	CENTER CARGO FLOOR PROTECTOR
		1						D4130-9	AFT CARGO FLOOR PROTECTOR
		1						D4153-1	JOGGLE BRACKET
		1						D4153-3	JOGGLE BRACKET
			4					D4153-5	CLAMP PLATE
		2						D4166-1	PLACARD, MAX LOAD
				1				D4526-042	MAINTENANCE STEP ASSEMBLY, RH
					1			D5238-041	MAINTENANCE STEP ASSEMBLY
						1 ✓		D5238-042	MAINTENANCE STEP ASSEMBLY
					1	1 ✓	1	D5238-043	LOWER BRACKET, AFT
					1	1 ✓	1	D5238-045	LOWER BRACKET, FWD
					1	1 ✓	1	D5245-1	MOUNTING BOLT
					1	1 ✓	1	D5245-7	MOUNTING BOLT
2	2			2	2	2 ✓	2	AN6H12A	BOLT
2	2			2	1	1 ✓	1	AN6H13A	BOLT
6	6			6	5	5 ✓	5	NAS1149D0663J	WASHER (or AN960JD616)

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Change Record

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Part Number: D139-799-211/-212

Description: QUICK RELEASE MAINTENANCE STEP, LH/RH

[illegible]

